

Notices & Disclaimers

All ART DIFFUSION panels and literature are patented and or copy written.

Membrane Pressed Vinyl Overlays:

Special attention should be paid to vinyl patterns containing wood grains or direction specific patterns. The wood grain or pattern will always be in the length of the roll and will always be no more than 48" wide. The maximum length of a membrane pressed panel is 120" and the maximum width is 48". The maximum thickness of a membrane pressed panel is 1 1/2", however a panel meeting all of the limits may not completely wrap down the sides. The architect or designer must be aware of designs requiring the pattern of the carved core to run in the opposite direction (perpendicular) of the pattern or wood grain in the vinyl overlay. This condition will create an unnatural appearance and must be verified and approved in writing prior to proceeding. Not all patterns are available in membrane finishes. A specific membrane finish may not be readily available. Please contact Interlam or your local distributor prior to specifying. Membrane pressed panels will have a more pronounced bow or warp when compared to raw IDF panels. This is due to the shrinkage of the vinyl as it cools resulting in a slight pulling of the corners toward the center. Special attention should be given to the installation of this product. Panels specified with a membrane finish must have a mechanical fastening method in addition to panel adhesive. Panel adhesive alone is not an acceptable method due to the extent of the bowing or warping. Membrane pressed panels will have the backs of the panels sealed with a clear lacquer. This process will help reduce the level of bowing, however may require certain areas to be scuff sanded to allow for maximum adhesion of the mastic to the panel and wall or to attach battens for z-clip applications.

General:

These products (or ART DIFFUSION) in general are not to be used as free swinging or hanging doors. Art Diffusion may be applied as a "SKIN" to a door, however not used as the integral structural portion of the door. Interlam will not warrant Art Diffusion for any particular purpose for which the buyer intends to use it nor warrant the fitness for a particular purpose that extends beyond the description of a decorative panel. Radius applications of Art Diffusion may be achieved through the use of an extruded PVC board (Celtec) available for a small upcharge. A complete user guide is available fully detailing the process to heat and bend this product into radii. Celtec board is only available in 3/4" and 1" thicknesses and 8 foot and 10 foot lengths. Celtec board is only available as an unfinished product and will require extensive prep work prior to receiving the final finish coat as explained in the user guide. The final finish must be applied after achieving the desired shape or radius to prevent the cracking of the applied finish.

Interlam **does not** perform the following services for Art Diffusion:

- Miter Cuts of any kind
- Membrane pressed finishes on Celtec board
- Back kerfing or edge slotting of panels
- Take offs from physical templates
- Blue print take offs
- Shop drawing submittals (however certain jobs may require simple layout installation drawings which will require approval prior to fabrication and will be provided with the order at the time of shipment)

Interlam will perform the following services for Art Diffusion for a substantial upcharge:

- Custom profiles and patterns (see note #1)
- Pocket cuts for appliances and or electrical devices
- Extensive coordinated shop drawings (see note #2)

Note 1: All custom patterns and or profiles must be submitted with the name and contact information of the author/creator of the proposed pattern. The proposed pattern must not be a pattern or similar pattern of an existing pattern already in the marketplace. This pattern must not violate any existing copyright or patent rights and must have a waiver releasing Interlam from any liability arising from the production of the proposed custom pattern.

Note 2: Shop drawing capabilities are based on current work load and may not always be available. Shop drawings will be billed @ \$75.00 per hour and a print charge of \$10.00 per sheet of 24 x 36 black line. The hourly charge will also apply to the review and resubmittal if required by architect/designer. This service is a coordinated effort between the millwork sub-contractor and Interlam and is not intended in any way to place Interlam in a sub-contractor role.

Interlam cannot guarantee pattern matching between panels without a panel layout showing pattern and grain direction submitted by the architect/designer.

Interlam quotes are either qualified as a per square foot cost that will change based on the final field verified total or a specific quantity indicated on a quotation. It is the responsibility of the sub-contractor/contractor to verify the totals required. Interlam does not quote projects on a per job basis utilizing specs and blue print take-offs.

Interlam panels ordered as unfinished raw IDF/MDF must be back and side primed and sealed PRIOR to installation.